



# Nitocote® PE135

## Eco friendly, waterproofing cum protective coating based on hydrophobic polyester resin

### Uses

Provides a highly effective waterproofing cum protective coating, with chemical and abrasion resistance to prevent corrosion in reinforced concrete members and exhibits cost and labour saving supplementary benefits. It can be used in a wide range of applications :

- Suitable for underground protection, foundations etc.
- Dual purpose waterproofing cum protective coating on damp concrete/ masonry.

### Advantages

- Can be applied on damp concrete which is one day old.
- Cost saving, material which can be used as a protective coating and waterproofing agent in a single application.
- Single pack - no component mixing, no wastage, multiple applications from single pack
- Labour saving, single component material which is also water based, and therefore non-toxic.
- UV stable - will not fade or deteriorate in strong sunlight.
- Environmentally friendly, solvent, pitch and asbestos free and can be used in confined spaces.
- Excellent service life - resistant to chloride and sulphate ions plus a wide range of chemicals.
- Durable finish - offers good abrasion resistance.

### Standards compliance

Nitocote PE135 also complies with the concrete curing requirements of ASTM C309, when applied at the rate of 5m<sup>2</sup> per litre.

### Description

Nitocote PE135 is a single component, high performance, grey colour viscous liquid coating based on hydrophobic polyester resin. It is totally free from hazardous materials/ carcinogens such as coal tar pitch, hydrocarbon based solvents, aromatic amines etc.

### Specification

Where shown on the contract documents, below ground surfaces shall be protected with Nitocote PE135, a hydrophobic polyester emulsion coating at a rate of 400 microns wet film thickness.

### Properties

<b>Specific gravity (20°C)</b>	: 1.28
<b>Solids content by weight</b>	: 53.8%
<b>Solids content by volume (ASTM D2697)</b>	: 43%
<b>Surface drying time (ASTM D1640)</b>	: 35 - 40 min @ 20°C 10 - 15 min @ 35°C 04 - 06 min @ 45°C

<b>Overcoating time (ASTM D1640)</b>	: 6 - 7 hours @ 20°C 3 - 4 hours @ 35°C 2 - 3 hours @ 45°C
<b>Complete cure</b>	: 7 days @ 25°C

<b>Water absorption (BS 1881 Pt. 122)</b>	: 0.2%
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<b>Reduction in water absorption (BS 1881 Pt. 122)</b>	: 90.7%
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<b>Water permeability (DIN 1048: Pt. 5)</b>	: Nil
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<b>Adhesion strength (ASTM D4541)</b>	: 1.5 N/mm <sup>2</sup>
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<b>Curing efficiency (applied on 24 hrs cured mortar) (ASTM C309)</b>	: moisture loss 0.17 kg/m <sup>2</sup>
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### Chemical resistance

<b>Acids (m/v)</b>	
<b>Lactic acid 20%</b>	: Excellent
<b>Acetic acid 20%</b>	: Excellent
<b>Nitric acid 5%</b>	: Excellent

<b>Solvents &amp; organics</b>	
<b>Ethylene glycol 40%</b>	: Excellent

<b>Aqueous solutions</b>	
<b>Copper Sulphate 25%</b>	: Excellent
<b>Zinc Sulphate 25%</b>	: Excellent
<b>Magnesium Sulphate 25%</b>	: Excellent
<b>Tap water</b>	: Excellent
<b>Sea water</b>	: Excellent
<b>Ground water</b>	: Excellent
<b>High sulphate water</b>	: Excellent
<b>Distilled water</b>	: Excellent

For resistance to other chemical, consult the local Fosroc representative.

# Nitocote® PE135

## Instructions for use

### Surface preparation

All surfaces must be clean and free from laitence, dirt, dust, oil and grease. Incase of porous substrates, spray liberal quantity of water on the substrate, prior to commencement of application.

### Application

Nitocote PE135 should be applied by roller to prepared surfaces. Stir well before use, replace lid when not in use. Soak up any spillage with water and wash down immediately.

Apply Nitocote PE135 at the rate of 2.5m<sup>2</sup> per litre, in two coats to give a minimum wet film thickness of 400 microns.

Vertical applications can be achieved by single coat application upto a maximum wft of 600 microns per coat. For multiple coat application, the second coat should be applied at right angles to the first within the stated overcoating times. All applications should be continued up verticals to the existing damp proof course. Ensure that the coating is not damaged during subsequent applications.

### Repairs

Any damaged areas can be readily overcoated to restore the membrane continuity. The surface is to be properly prepared using emery cloth to rub down the surface to provide a key and is to be made dust free, prior to product application.

### Cleaning

Nitocote PE135 can be removed using only clean water, whilst still damp. If left to dry, then use a scourer.

## Limitations

- Application should not commence below 10°C or above 50°C.
- Do not apply on running or standing water or when there are chances of rain.

## Estimating

### Supply

**Nitocote PE135** : 4 & 20 litre packs

### Theoretical coverage

**General use** : 2.5m<sup>2</sup> per litre @ 400 micron wft/coat (2 coat application recommended) (actual coverage rates will depend upon substrate porosity)

**Curing compound** : 5m<sup>2</sup> per litre per coat to give 200 micron wft

## Storage

Nitocote PE135 will have a minimum shelf life of 12 months if stored in normal warehouse conditions at less than 25°C.

## Health and safety

Some people are sensitive to resins and solvents, so gloves and barrier creams (e.g. Kerodex Antisolvent) should be used when handling these products. Remove any contamination from the skin with soap and water, or resin removing creams (e.g. Kerocleanse Standard Grade Skin Cleaner) followed by washing with soap and water. Do **not** use solvent.

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### Important note :

Fosroc products are guaranteed against defective materials and manufacture and are sold subject to its standard terms and conditions of sale, copies of which may be obtained on request. Whilst Fosroc endeavours to ensure that any advice, recommendation specification or information it may give is accurate and correct, it cannot, because it has no direct or continuous control over where or how its products are applied, accept any liability either directly or indirectly arising from the use of its products whether or not in accordance with any advice, specification, recommendation or information given by it.

### telephone

++91 80-22240018/120

### fax

++91 80-22233474

### e-mail

india@fosroc.com



## Fosroc Chemicals (India) Pvt. Ltd.

### Head Office

111/3, Hafeeza Chamber II Floor,  
K H Road, PBNo. 2744, Bangalore 560027  
[www.fosroc.com](http://www.fosroc.com)

### Regional Offices

#### Bangalore

Shankar House, IV Floor  
1 & 18, RMV Extension  
Bangalore 560 080  
Ph:080-2361 3161/2361 2004  
Fax : 080-2361 7454  
email: Bangalore@fosroc.com

#### Mumbai

208/209, Persepolis  
Sector 17, Vashi  
Navi Mumbai 400 703  
Ph:022-2789 6412/14  
Fax: 022 - 2789 6413  
email:Mumbai@fosroc.com

#### Delhi

First floor,1/2 East Patel Nagar  
Opp: Vivek Cinema, Main Patel Rd  
New Delhi 110 008  
Ph:011-25884903/4  
Fax: 011- 25884422  
email:Delhi@fosroc.com

#### Kolkata

30/B Jodhpur Park  
Ground Floor  
Kolkata 700 068  
Ph: 033 2472 5482  
Fax: 033-2472 9921  
email:Kolkata@fosroc.com

●Ahmedabad : (079) 26762799 ●Ankleshwar :(02646) 220704/224687 ●Bhubaneshwar : (0674) 2521176 ●Chennai (044) 24899949/24853383  
●Chandigarh : (0172) 2639360 ●Cochin : (0484) 2356668 ●Coimbatore : (0422) 2472966 ●Goa : (0832) 2542465 ●Guwahati (0361) 2548793  
●Hyderabad : (040) 27662324/27662425 ●Hubli (0836) 3402597 ●Indore : (0731) 504339/5061477 ●Jaipur : (0141) 2235349 ●Lucknow :(0522)  
22239044 ●Nagercoil (04652) 2224849 ●Mangalore: (0824) 22272234 ●Visakhapatnam : (0891) 2564850

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