



Nitomortar® 30(M)

Chemical and abrasion resistant epoxy repair compound

Uses

For permanent repairs to concrete structure and cementitious substrates where strength, impermeability to water and resistance to aggressive chemicals is essential. Ideally suited for maintaining engineering, chemical handling and processing plants.

Advantages

- **Chemical Resistance** : Unaffected by wide range of acids, alkalis and industrial chemicals
- **Easily applied** : Designed for easy application to a fair finish
- **Quality** : Pre-weighed quality controlled materials ensure consistency and reduce risk of site errors
- **Proven performance** : Successful use proves for a wide variety of aggressive applications

Description

Nitomortar 30(M) is a three part solvent free combination of epoxy resin, modified amine hardeners filled with specially graded chemically inert aggregates with high crushing strength.

It is applied by trowel as a durable chemical resistant repair mortar 5 - 10mm thick depending upon the requirement. The system includes **Nitoprime 25** a two part epoxy resin primer and **Nitomortar 30(M)** which are both supplied in preweighed units ready for onsite mixing and application. The finished area has a slightly granular texture of uniform self colour. However, as the natural grade takes its colour from the aggregates which is subjected to variation, colour matching is not practicable with this grade.

Technical Support

Fosroc offers a technical support package to specifiers, end users and contractors as well as onsite technical assistance all over the country.

Properties

Curing characteristics at 30°C

Nitomortar 30(M)

Pot life	:	30 min.
Initial hardness	:	16 hrs
Full cure	:	7 days

Mechanical characteristics

Compressive strength @ 7days	:	90 N/mm ²
Flexural strength @ 7 days	:	15 N/mm ²
Tensile strength @ 7 days	:	6 N/mm ²
Bond strength to concrete @ 7days:	:	3 N/mm ²

Nitoprime 25

Pot life	:	30 min. @ 30°C
Maximum overlay time	:	30 min. @ 30°C

Chemical Resistance

Acids

Hydrochloric 10%	Excellent
Sulphuric 10%	Excellent
Phosphoric 30%	Excellent
Nitric 10%	Good
Lactic 10%	Excellent
Citric 10%	Excellent

Alkalis

Sodium Hydroxide 30%	Excellent
Ammonia 10%	Excellent

Organic Solvents

Butanol	Good
White Spirit	Excellent
Oil/Grease/Petrol	Excellent
Xylene	Good
Acetone	Not resistant
Skydrol	Good

Aqueous solutions

Conc. Bleach	Excellent
Sat. Urea	Excellent
Sat. Sugar	Excellent

Those materials marked 'Good' are suitable for areas of occasional spillage where good housekeeping is in force.

All the above properties have been determined by laboratory controlled tests and are typical of those expected in practice.

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Estimating

Packaging and Coverage

	Pack size	Approx.Coverage rate
Nitoprime 25	1 & 4 L	5.5 -6.5 m ²
Nitomortar 30(M)	10 L	2.0m ² at 5mm thickness

The coverage rates are given for guidance only as actual quantities used will vary on nature of substrate and conditions on site.

Storage

Nitoprime 25 and Nitomortar 30(M) have a shelf life of 12 months if stored in unopened containers below 35°C.

Precautions

Health & Safety

Some people are sensitive to epoxy resin and solvents. So gloves, barrier creams, protective clothing and goggles should be worn when handling these products. If accidental contact occurs it should be removed before it hardens with soap and water. Do not use solvents. Should eye contamination occur, wash with plenty of clean water and seek immediate medical attention. Ensure good ventilation and do not smoke during use.

Fire

Nitoprime 25 and Nitoflor Sol (for cleaning tools and equipment) are flammable. Ensure adequate ventilation. Do not smoke or use near a naked flame.

Flash Point

Nitoprime 25	25°C
Nitoflor Sol	33°C

Additional information

Fosroc manufactures a wide range of products specially designed for the repair and refurbishment of damaged reinforced concrete. This includes hand placed and spray grade repair mortars, fluid microconcretes, chemical resistant epoxy mortars and a comprehensive package of protective coatings. In addition, a wide range of complementary products are available.

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Important note :

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