

## Superplasticising admixture for blast furnace slag cements

### Uses

- To produce pumpable concrete with replacement of cement ( upto 70%) with blast furnace slag
- To produce high strength, high grade concrete M350 and above by substantial reduction in water resulting in low permeability and high early strength.
- To produce high workability concrete requiring little or no vibration during placing.

### Advantages

- Improved workability - Easier , quicker placing and compaction.
- Increased strength - Provides high early strength for precast concrete if water reduction is taken advantage of.
- Improved quality - Denser, close textured concrete with reduced porosity and hence more durable.
- Higher cohesion - Risk of segregation and bleeding minimised; thus aids pumping of concrete
- Chloride free - Safe in prestressed concrete and with sulphate resisting cements and marine aggregates.

### Standards

Conplast SP430(BS) complies with IS:9103:1979 and BS:5075 Part 3 and ASTM-C-494 Type 'G' as a high range water reducing admixture.

### Description

Conplast SP430(BS) is based on Sulphonated Napthalene Polymers and is supplied as a brown liquid instantly dispersible in water.

Conplast SP430(BS) has been specially formulated to give high water reductions upto 25% without loss of workability or to produce high quality concrete of reduced permeability.

### Properties

<b>Specific gravity</b>	1.20 to 1.22 at 30°C
<b>Chloride content</b>	Nil. as per IS:456 and BS:5075
<b>Air entrainment</b>	Approx. 1% additional air is entrained

**Compatibility :** Can be used with all types of cements except high alumina cement. Conplast SP430(BS) is compatible with other types of Fosroc admixtures when added separately to the mix. Site trials should be carried out to optimise dosages.

**Workability :** Can be used to produce flowing concrete that requires no compaction. Some minor adjustments may be required to produce high workable mix without segregation.

**Cohesion :** Cohesion is improved due to dispersion of cement particles thus minimising segregation and improving surface finish.

**Compressive strength :** Early strength is increased upto 40 to 50% if water reduction is taken advantage of. Generally, there is improvement in strength upto 20% depending upon W/C ratio and other mix parameters.

**Durability :** Reduction in W/C ratio enables increase in density and impermeability thus enhancing durability of concrete.

### Application instructions

#### Dosage

The optimum dosage is best determined by site trials with the concrete mix which enables the effects of workability, strength gain or cement reduction to be measured. Site trials with Conplast SP430(BS) should always be compared with mix containing no admixture. As a guide, the rate of addition is generally in the range of 0.6 - 1.5 litres /100 kg cement.

#### Over dosing

An over dose of double the recommended amount of Conplast SP430(BS), will result in very high workability and some retardation of setting time will occur. However, the ultimate compressive strength will not be impaired.

#### Dispensing

The measured quantity of Conplast SP430(BS) should be added along with the gauging water. For best results, add Conplast SP430(BS) in the last phase after prewetting the mix with 80% of the total water required.

#### Mix design

Fosroc has an advisory service on Concrete Mix Design and can be contacted if assistance is required.

# Conplast® SP430BS

## Estimating

## Packing

Conplast SP430(BS) is supplied in 5,20,50 and 200 litre drums.

## Storage

Conplast SP430(BS) has a minimum shelf life of 12 months when stored under normal temperatures. It should be protected from extreme temperatures and preferably stored in shade.

## Typical results

**M-30 mix, Sand Zone 2 ( 40%), Coarse aggregate - 20 - 5mm ( 60%)  
Cement : L&T OPC**

Test	Cement content Kg/m <sup>3</sup>	Dosage of Conplast SP430(BS) L/50 kg of cement	W/C ratio	Slump mm	Compressive strength in N/mm <sup>2</sup>		
					1 day	7days	28 days
Control	375	Nil	0.57	55	10	26	40
Workability increased	375	0.5L	0.57	140	11	30	43
Strength increased	375	0.5L	0.46	55	16	40	48

## Precautions

## Health & Safety instructions

Conplast SP430(BS) is nontoxic. Any splashes on the skin should be washed immediately with water. Splashes to the eyes should be washed immediately with water and medical advice should be sought.

## Fire

Conplast SP430(BS) is non flammable.

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## Important note :

Fosroc products are guaranteed against defective materials and manufacture and are sold subject to its standard terms and conditions of sale, copies of which may be obtained on request. Whilst Fosroc endeavours to ensure that any advice, recommendation specification or information it may give is accurate and correct, it cannot, because it has no direct or continuous control over where or how its products are applied, accept any liability either directly or indirectly arising from the use of its products whether or not in accordance with any advice, specification, recommendation or information given by it.

## telephone

++91 80-22240018/120

## fax

++91 80-22233474

## e-mail

india@fosroc.com

## Regional Offices



## Fosroc Chemicals (India) Pvt. Ltd.

### Head Office

111/3, Hafeeza Chamber II Floor,  
K H Road, PBN0. 2744, Bangalore 560027

[www.fosroc.com](http://www.fosroc.com)

### Bangalore

Shankar House, IV Floor  
1 & 18, RMV Extension  
Bangalore 560 080  
Ph:080-2361 3161/2361 2004  
Fax : 080-2361 7454  
email: Bangalore@fosroc.com

### Mumbai

208/209, Persepolis  
Sector 17, Vashi  
Navi Mumbai 400 703  
Ph:022-2789 6412/14  
Ph:022-2789 6413  
Fax: 022 - 2789 6413  
email:Mumbai@fosroc.com

### Delhi

First floor,1/2 East Patel Nagar  
Opp: Vivek Cinema, Main Patel Rd  
New Delhi 110 008  
Ph:011-25884903/4  
Fax: 011- 25884422  
email:Delhi@fosroc.com

### Kolkata

P-569, Lake Terrace Extn.  
First Floor  
Kolkata 700 029  
Ph: 033 24650917 / 55343188  
Fax: 033-24650891  
email:Kolkata@fosroc.com

- Ahmedabad : (079) 26762799 ● Ankleshwar : (02646) 220704/224687 ● Bhubaneswar : (0674) 2546415 ● Chennai (044) 24899949/24853383
- Chandigarh : (0172) 2639360 ● Cochin : (0484) 2356668 ● Coimbatore : (0422) 2472966 ● Goa : (0832) 2542465 ● Guwahati (0361) 2548793
- Hyderabad : (040) 27662324/27662425 ● Hubli (0836) 09343402597 ● Indore : (0731) 504339/5061477 ● Jaipur : (0141) 2235349
- Jamshedpur: (0657) 2223848 ● Lucknow : (0522) 2239044 ● Nagercoll 09842134873 ● Visakhapatnam : (0891) 2564850 / 2707607

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